

# ORISON

## EVAPO-RUST™

### EVAPO-RUST REMOVES RUST 100%

EVAPO-RUST™ is an amazing patent pending rust REMOVER which is utilized by the U.S. Army, U.S. Navy, U.S. Air Force, FBI, NATO, Government Contractors, Engine Builders, Auto Enthusiasts, Gunsmiths, Forensic Labs, OEM's, Farmers, Antique Restorers and more.



Picture above  
US Navy Engine Rebuild Facility  
Southwest Regional Maintenance Center - San Diego  
Before & After Immersion in Evapo-Rust.

#### TYPICAL PROPERTIES:

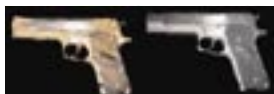
pH	6 - 7	% Volatile/Wt.	>85%
Color	Pale to dark yellow	Water Solubility	Complete
Specific Gravity	1.04	VOC's	none known
Spent S.G.	1.08	HAP's	none
Operating Temp.	60° to 200° F.	Evaporation Rate	Same as water
Flash Point	None	Boiling Point	>200° F.

### EVAPO-RUST IS SAFE AND EASY TO USE

<b>Not a primary eye irritant</b>	<b>No VOC's</b>	<b>No Acids</b>
<b>Not a skin irritant</b>	<b>No HAP's</b>	<b>No Caustics</b>
<b>Non-Toxic dermally or orally</b>	<b>No Solvents</b>	<b>Non-Corrosive</b>
<b>Non-Hazardous</b>	<b>Biodegradable</b>	<b>Non-Flammable</b>

EVAPO-RUST™ is non-hazardous and ships U.S. Postal, UPS or regular freight. EVAPO-RUST™ is designed as a soak (dip) and will remove even deep rust on all types of mild steel and iron. Fully immerse the rusted item in EVAPO-RUST™; no scrubbing necessary. Soak times will vary from 30 minutes to 24 hours depending on severity of rust, type of steel, and bath temperature. Because EVAPO-RUST™ is water based, the effectiveness will slow down as temperature decreases below 60° F and increase as temperature increases. EVAPO-RUST™ works through selective chelation at a pH of 6.1 to 7.0 (neutral) and does not require any special equipment or personal protective wear. It is non-corrosive to steel and does not harm brass, copper, aluminum, gold, lead, titanium, steel, cast iron, chrome solder points, vinyl, plastic, rubber, silicone, glass, cork, or wood (not for use with magnesium). EVAPO-RUST™ has an indefinite shelf life and can be used over and over until it absolutely stops working. On average, one gallon de-rusts up to 300 pounds of light to moderately rusted steel.

#### WEAPONS/COATINGS



EVAPO-RUST™ is perfect for removing weapon finishes such as Bluing, Parkerizing, Zinc Phosphate, and Browning. Other coatings such as anodizing, powder coating, chrome, nickel, paint, and most other coatings will not be removed as long as they are still adhered to the surface and do not contain oxides. EVAPO-RUST™ is highly recommended by the NRA gunsmithing school and is utilized by FBI, CIA, NATO and other law enforcement and forensics agencies.

### THE ONLY THING YOU HAVE TO LOSE IS RUST



**AWARD** - Top 100 Inventions of the Year

**AWARD** - Outstanding Technology in Industrial Cleaning

**NOMINATED** - The Presidential Green Chemistry Challenge Award

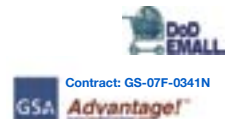
Evapo-Rust has also been the focus of many articles from trade magazine such as Auto Restorer, Street Rodder, Skinned Knuckles, Clean Tech, Muscle Car Enthusiast, Hemmings Muscle Machines, Popular Mechanics, and many more.



### EVAPO-RUST IS EASY TO ORDER

<b>HMS</b>	
<b>HEALTH</b>	0
<b>FLAMMABILITY</b>	0
<b>INSTABILITY</b>	0
<b>SPECIFIC</b>	0

PACKAGING	COMMERCIAL PRICE*	GOV'T MILITARY P/N	NSN
1 Gallon Jug	\$ 21.00	EVAPO-RUST 1m	
4 x 1 Gallon	\$ 72.00	SSER-4	6850-01-498-3625
2.5 Gallon in 5 Gallon Bucket	\$ 45.00	EVAPO-RUST 2.5m	
5 Gallon	\$ 80.00	SSER-5	6850-01-498-3610
35 Gallons in 55 Gallon Drum	\$ 490.00	EVAPO-RUST 35m	
55 Gallon	\$ 715.00	SSER-55	6850-01-498-3606



# EVAPORUST™

## EVAPORUST HEALTH AND ENVIRONMENTAL ANALYTICAL RESULTS

RESULT	TEST METHOD	PERFORMING LAB	DATE
<u>Non-toxic</u> (oral) at 5g/kg in rats.	16CFR1500.3 Federal Hazardous Substances Act, Acute Oral Toxicity Test in Rats	Celsis Laboratory Group 6200 S Lindbergh Boulevard St Louis Mo. 63123	5/11/2000
<u>Not an eye irritant.</u> 0.0 total mean score	P202, Study # 12837, Primary Eye Irritation Study in Rabbits	Product Safety Laboratories 2394 Rt. 130 Dayton NJ 08810	10/26/2002
<u>Not a skin irritant</u> Primary Irritation Index is 0.9	P201, Study # 12838, Primary Skin Irritation Study in Rabbits	Product Safety Laboratories 2394 Rt. 130 Dayton NJ 08810	10/20/2002
<u>Not dermally toxic.</u> LD50 is greater than 2000 mg/kg	P204, study # 12836, Acute Dermal Toxicity Study in Rate – Limit Test	Product Safety Laboratories 2394 Rt. 130 Dayton NJ 08810	10/31/2002
<u>Non-Corrosive</u>	NACE TH-0169	Laboratory Division Norfolk Naval Shipyard Portsmouth, VA 23709-5000	09/16/02
NEAT FLUID <u>TCLP=NonDetect</u>	TCLP, Mercury (EPA 7470)& RCRA Metals (EPA 6010)	Anachem Inc, 8 Prestige Circle. Suite 104 Allen TX 75002	12/10/03
SPENT FLUID <u>TCLP = Non-Hazardous</u> <u>Flash point &gt;150° F</u>	TCLP Mercury (EPA 7470)& RCRA Metals (EPA 6010), Flash point	Trace Analysis Inc, 6701 Aberdeen Ave, Ste. 9 Lubbock, TX 79424	10/10/01
Readily Biodegradable (>60% CO <sub>2</sub> in 28 days)	Modified Sturm Test/Mineralization	ENVIREM S.R.L. Via Meucci 11 40138 Bologna, Italy	10/04/04

## METHODS OF CORROSION REMOVAL COMPARISON CHART

	Evapo-Rust	Acid	Caustic	Chemical Converters	Electrolysis	Blast - Grind
Toxic	NO	YES	YES	YES	YES	NO
Inhalation Hazard	NO	YES	YES	YES	YES	YES
Eye Irritant	NO	YES	YES	YES	YES	YES
Skin Irritant	NO	YES	YES	YES	YES	YES
PPE Required	NO	YES	YES	YES	YES	YES
Corrosive	NO	YES	YES	YES	YES	NO
Damages surfaces	NO	YES	YES	YES	YES	YES
Flammable/Explosive Process	NO	YES	NO	YES	YES	NO
Hazardous	NO	YES	YES	YES	YES	NO
VOC's	NO			YES		
Environmental Controls Required	NO	YES	YES	YES	YES	YES
Skilled/Trained Labor	NO	YES	YES	YES	YES	YES
Spill/Release Hazard	NO	YES	YES	YES	YES	NO
EPA Reporting	NO	YES	YES	YES	NO	NO
DOT Restrictions	NO	YES	YES	YES	NO	NO
Disposal Treatment/Hazardous Waste	NO	YES	YES	YES	YES	YES
Rust Inhibitor	YES	NO	NO	YES	NO	NO
Removes ALL Rust	YES	YES	YES	NO	NO	NO
Speed on light rust	5-30 min.	5-10 min.	45-60 min.	3-5 min.	3-5 min.	5-10 min.
Equipment Cost	<\$150	>\$5000	>\$5000	<\$150	>\$60,000	>\$2000
Avg. \$/FT <sup>2</sup>	\$0.05	\$0.12	\$0.12	\$0.32	\$0.02	\$0.01
Application	Dip	Dip	Dip	Spray/Brush	Dip	Manual